

New generation jigsaw blades

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New world class jigsaw blades for professionals and home-users

#### **New generation**

Bahco presents a completely new range of saw blades for modern jigsaws with T, U and MA- shanks. There are blades for all tool types for sawing wood, metal and abrasive materials.

#### **New colour coding**

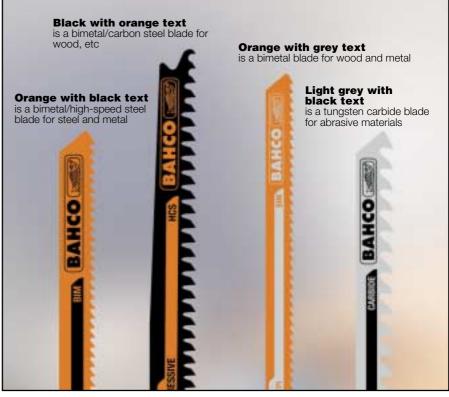
The clear and uniform colour coding makes life easier for the dealer and end-user.

### **Superb materials**

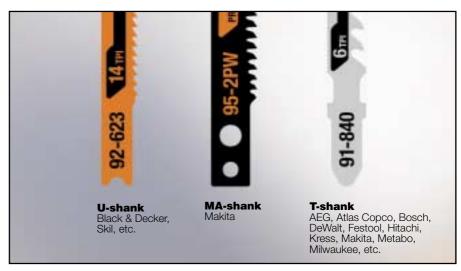
The jigsaw blades are manufacturing of carbon steel, high-speed steel or bimetal. The bimetal blades unite – like the well-known Sandflex-blades – the sharpness of high speed steel with the flexibility of spring steel. The result is a blade that both maintains its sharpness longer and withstands immense strain.

#### New progressive toothing

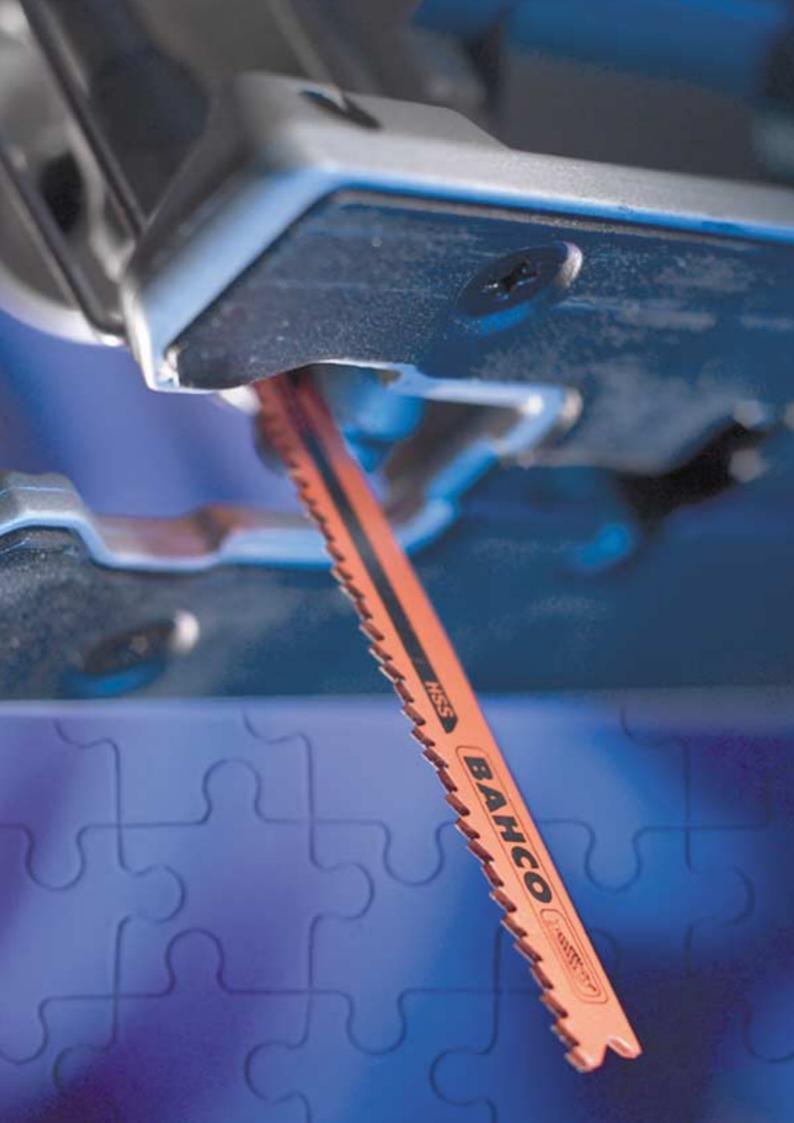
A new progressive toothing has been introduced on our universal Progressive blade. The progressivity gives many fine teeth up to the shank - good when cutting thin material. The teeth then become coarser and more effective the further out from the shank allowing thicker material to be processed. The design gives a blade that works extremely well in most work situations. The Progressive blade is available for wood and metal.



The colour coding makes it easy to quickly find the right main group.



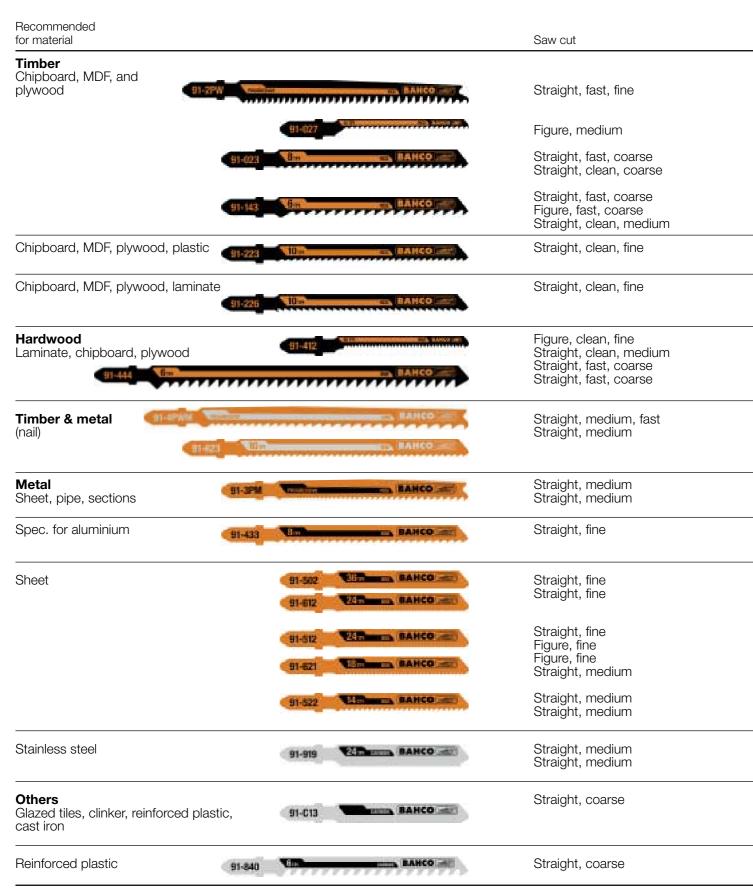
Bahco has jigsaw blades for all saw brands with T, U or MA- shanks.



# **Blade with T-shank**

Fits tools from AEG, Atlas Copco, Bosch, DeWalt, Festool, Hitachi, Kress, Makita, Metabo, Milwaukee, etc.

Application area



	Saw blade data							
Material	Saw blade	e data						
 thickness	Toothing TPI	Length mm	Thickness mm	Material	Pack	Code	EAN Code	
2-65	Progressive	116.5	1.50	Carbon steel	5-pack	91-2 PW	7311518260163	
2-15	12	76.6	1.00	Carbon steel	5-pack	91-027	7311518032616	
4-50 10-65	8 8	100.4 116.5	1.25 1.50	Carbon steel Carbon steel	5-pack 5-pack	91-023 91-233	7311518032593 7311518260057	
5-50 5-50 10-45	6 6 6	100.4 100.4 100.4	1.25 1.25 1.50	Carbon steel Carbon steel Carbon steel	5-pack 5-pack 5-pack	91-143 91-148 91-243	7311518032630 7311518032654 7311518032692	
3-30	10	100.4	1.50	Carbon steel	5-pack	91-223	7311518032661	
 3-30	10	100.4	1.50	Carbon steel	5-pack	91-226	7311518032685	
 1.5-15 4-65 5-50 5-100	20 8 6 6	76.6 116.5 100.4 152.0	1.25 1.00 1.25 1.25	Bimetal Bimetal Bimetal Bimetal	5-pack 5-pack 5-pack 5-pack 5-pack	91-412 91-434 91-443 91-444	7311518260040 7311518260026 7311518032722 7311518260033	
3-65 3-30	Progressive 10	132.0 116.5	1.25 1.00	Bimetal Bimetal	5-pack 5-pack	91-4 PWM 91-623	7311518260170 7311518260064	
1.5-10 1-65	Progressive 10/14	100.4 132.0	1.00 1.25	High speed steel Bimetal	5-pack 5-pack	91-3 PM 91-7 V1	7311518260156 7311518260118	
3-30	8	100.4	1.50	Bimetal	5-pack	91-433	7311518260101	
 0.5-1.5 1-3	36 24	76.6 76.6	1.00 1.00	High speed steel Bimetal	5-pack 5-pack	91-502 91-612	7311518032746 7311518032814	
1-3 1-3 1-3 2-5	24 24 24 18	76.6 76.6 132.0 76.6	1.00 1.00 1.00 1.00	High speed steel High speed steel Bimetal Bimetal	5-pack 5-pack 5-pack 5-pack	91-512 91-517 91-611 91-621	7311518032753 7311518032777 7311518260071 7311518260095	
2.5-6 2.5-6	14 14	76.6 76.6	1.00 1.00	High speed steel Bimetal	5-pack 5-pack	91-522 91-622	7311518032784 7311518260088	
1.5-3 2-5	24 18	76.6 76.6	1.00 1.00	Tungsten-carbide teeth Tungsten-carbide teeth	1-pack 1-pack	91-919 91-929	7311518260149 7311518260132	
5-15	Grit 30	76.6	0.80	Hard metal tipped	1-pack	91-C 13	7311518142162	
 5-50	6	100.4	1.25	Tungsten-carbide teeth	1-pack	91-840	7311518260125	

# **Blade with U-shank**

Fits tools from Black & Decker, Skil, etc.

## Application area

Recommended for material		Saw cut
Timber Chipboard, MDF, and plywood		Straight, fine Straight, fast, fine
	92-027	Figure, medium
	2-023 Bar BAHCOMAN	Straight, fast, medium Straight, clean, medium
92-143	Brite BAHCO	Straight, fast, coarse Straight, clean, coarse
Chipboard, MDF, plywood, plastic	BAHCO	Straight, clean, fine
Timber & metal (nail)	BAHCO	Straight, medium Straight, coarse Straight, fine
Metal Sheet, pipe, sections	-SPM TREES BAHCO	Straight, medium
Sheet	92-612 EAHCO	Straight, fine Straight, medium
	82-512 24 BAHCO	Straight, medium Figure, medium Straight, fine
	92-522 EREALS BAHCO	Straight, medium Straight, fine
<b>Others</b> Glazed tiles, clinker, reinforced plastic, cast iron	92-013 BAHCO -	Straight, coarse
Stainless steel	92-919 22 BAHCO	Straight, fine

# Blade with MA-shank Fits tools from Makita, etc.



	Saw blade data						
Material thickness mm	Toothing TPI	Length mm	Thickness mm	Material	Pack	Code	EAN Code
1.5-15 2-65	20 Progressive	70.0 108.0	1.25 1.50	Carbon steel Carbon steel	3-pack 3-pack	92-217 92-2 PW	7311518260194 7311518260262
2-15	12	70.0	1.00	Carbon steel	3-pack	92-027	7311518033279
4-50 10-65	8 10	91.5 100.0	1.25 1.50	Carbon steel Carbon steel	3-pack 3-pack	92-023 92-233	7311518033262 7311518260187
5-50 10-45	6 6	100.0 100.0	1.25 1.50	Carbon steel Carbon steel	3-pack 3-pack	92-143 92-243	7311518033286 7311518033309
3-30	10	100.0	1.50	Carbon steel	3-pack	92-223	7311518033293
3-65 3-30 3-30	Progressive 14 10	125.0 91.5 100.0	1.25 1.00 1.00	Bimetal Bimetal Bimetal	3-pack 3-pack 3-pack	92-4 PWM 92-623 92-633	7311518260279 7311518260217 7311518260200
1.5-30	Progressive	100.0	1.00	High speed steel	3-pack	92-3 PM	7311518260255
0.5-1.5 1-3	36 24	70.0 70.0	1.00 1.00	High speed steel Bimetal	3-pack 3-pack	92-502 92-612	7311518033323 7311518033378
1-3 1-3 2,5-5	24 24 18	70.0 70.0 70.0	1.00 1.00 0.80	High speed steel High speed steel Bimetal	3-pack 3-pack 3-pack	92-512 92-517 92-622	7311518033330 7311518033347 7311518260231
2.5-6 3-15	14 8	70.0 100.0	1.00 0.80	High speed steel Bimetal	3-pack 3-pack	92-522 92-643	7311518033354 7311518260224
5-15	Grit 30	70.0	0.80	Hard metal tipped	1-pack	92-C 13	7311518142179
1.5-3	24	70.0	1.00	Tungsten-carbide teeth	1-pack	92-919	7311518260248

2-65	Progressive	110.0	1.50	Carbon steel	3-pack	95-2 PW	7311518260293
3-65	Progressive	120.0	1.30	Bimetal	3-pack	95-4 PWM	7311518260309
1.5-30	Progressive	95.0	1.00	High speed steel	3-pack	95-3 PM	7311518260286

# Other saws in Bahco's extensive range

Bahco has a complete range of tiger saw blades and holesaws. These are a natural complement to the jigsaw blades and aimed at the same user groups. Bahco also has a very wide saw range for many other demanding users in many different industries.





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